

The ideal position for a refrigeration system to be transported is in its normal, vertical standing. This avoids possible damages to the compressor internal parts, while keeping the oil from entering the suction connector and chamber.

The following table should be used as a guideline when refrigerators are transported in horizontal position, as well as for handling the compressors in the assembly line, storage, tests, etc.

During transportation, compressors must be properly mounted and firmly secured on the refrigerator.

The position marked "X" must not be used.

Note: After replacement, the compressor and its accessories must have proper processing, and the components must be recycled according to the material group (ferrous, non-ferrous, polymers, oils, ...) directives. These recommendations are intended to minimize the adverse impacts that may be caused to the environment.

Series	Position					
	Normal (upright)	Label up	Terminal board up	Label down	Terminal board down	Upside-down
J/ NJ						
T/ NT						
EG VEG						
FF FG						

Series	Position					
	Normal (upright)	Label up	Terminal board up	Label down	Terminal board down	Upside-down
FFI FGI FGV FGS FGT						
NB NE						
EC						
EM EM2 VEM						
BP						

This position is approved only for compressors for R 134a, R 290 and R 600a.

Series	Position					
	Normal (upright)	Label up	Terminal board up	Label down	Terminal board down	Upside-down
Bristol A						
Bristol B						
Bristol C/R						
Bristol G						



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